



<b>DUBAI CENTRAL LABORATORY DEPARTMENT INSPECTION AND CERTIFICATION SECTION</b>	CODE	:	<b>RD-IC-02-13</b>
DOCUMENT TITLE:	REVISION	:	<b>1</b>
<b>SPECIFIC RULES FOR CERTIFICATION OF FLEXIBLE FIBROUS GLASS INSULATION FOR METAL BUILDINGS (ASTM C 991) THROUGH FACTORY ASSESSMENT</b>	PAGE	:	Page 1 of 6

<b>SIGNATORIES</b>			
DOCUMENT:	NAME/ TITLE	SIGNATURE	DATE
PREPARED BY:	<b>Head of Certification Unit</b>		
REVIEWED & APPROVED BY:	<b>Head of Inspection and Certification Section</b>		
AUTHORIZED BY:	<b>Director, Dubai Central Laboratory Department</b>		

<b>REVISION HISTORY</b>		
NUMBER	DETAILS	DATE
0	First draft for comments	21-06-2005
0	Final draft	09-07-2005
1	Issue for use	06-08-2005

CONTROLLED COPY



<b>DUBAI CENTRAL LABORATORY DEPARTMENT INSPECTION AND CERTIFICATION SECTION</b>	CODE	:	<b>RD-IC-02-13</b>
DOCUMENT TITLE:	REVISION	:	<b>1</b>
<b>SPECIFIC RULES FOR CERTIFICATION OF FLEXIBLE FIBROUS GLASS INSULATION FOR METAL BUILDINGS (ASTM C 991) THROUGH FACTORY ASSESSMENT</b>	PAGE	:	Page 2 of 6

## 1. INTRODUCTION

- 1.1 This document prescribes the specific rules for the implementation of the DM Third Party Product Certification System through factory assessment as applied to the specific product(s) identified herein, taking into consideration the applicable normative references and standard specifications.
- 1.2 The applicant shall comply with these specific rules, **and** to those already mentioned in the “General Rules for DM Third Party Product Certification Through Factory Assessment “ (**RD-IC-02-01**).
- 1.3 The Certification Body shall take into consideration the requirements of Administrative Order 66-2003 on Regulations on Technical Specifications for Thermal Insulation Systems. Only products that are deemed to meet the requirements of this Order shall be certified.

## 2. PRODUCT IDENTIFICATION AND APPLICABLE STANDARD/NORMATIVE REFERENCE

- 2.1 Product Name: Flexible Fibrous Glass Insulation for Metal Buildings
- 2.2 Applicable Standard/Normative Reference: ASTM C 991 Standard Specification for Flexible Fibrous Glass Insulation for Metal Buildings
- 2.3 Additional References:
- 2.3.1 ASTM C 167 - Test Methods for Thickness and Density of Blanket or Batt Thermal Insulations
  - 2.3.2 ASTM C 168 - Terminology Relating to Thermal Insulating Materials
  - 2.3.3 ASTM C 177 - Test Method for Steady-State Heat Flux Measurement and Thermal Transmission Properties by Means of Guarded-Hot-Plate Apparatus
  - 2.3.4 ASTM C 390 - Practice for Sampling and Acceptance of Preformed Thermal Insulation Lots
  - 2.3.5 ASTM C 518 - Test Method for Steady –State Heat Flux Measurement and Thermal Transmission Properties by Means of the Heat Flow Meter Apparatus
  - 2.3.6 ASTM C 653 - Guide for Determination of the Thermal Resistance of Low-Density Blanket-Type Mineral Fiber Insulation
  - 2.3.7 ASTM C 665 – Specification for Mineral-Fiber Blanket Thermal Insulation for Light Frame Construction and Manufactured Housing.
  - 2.3.8 ASTM C 755 – Practice for Selection of Vapor Retarders for Thermal Insulation
  - 2.3.9 ASTM C 1104 - Test Method for Determining the Water Vapor Sorption of Unfaced Mineral Fiber Insulation
  - 2.3.10 ASTM C 1258 – Test Method for Elevated Temperature and Humidity Resistance of Vapor Retarders for Insulation
  - 2.3.11 ASTM C 1304 – Test Method for Assessing the Odor Emission of Thermal Insulation
  - 2.3.12 ASTM C 1338 – Test Method for Determining Fungi Resistance of Insulation Materials and Facings
  - 2.3.13 ASTM E 84 - Test Method for Surface Burning Characteristic of Building Materials.
  - 2.3.14 ASTM E 96 – Test Methods for Water Vapor Transmission of Materials
  - 2.3.15 ASTM E 136 – Test Method for Behavior of Materials in a Vertical Tube Furnace at 750°C
  - 2.3.16 ISO 9001:2000 - Quality Management System –Requirements
  - 2.3.17 ISO 19011:2002 - Guidelines for Quality and Environmental Management System Auditing

## 3. DEFINITION OF TERMS

In addition to the definitions given in ASTM C 168 and RD-IC-02-01 the following shall also apply:

- 3.1 Independent Testing Laboratory - Dubai Central Laboratory (DCL) or any testing laboratory recognized

**NOTE:** Printed copies of this document shall be treated as “Uncontrolled”. For verification of the latest revision, please refer to the “Controlled” version on-line at DCLD.

**REFERENCE DOCUMENT**

CONTROLLED COPY



<b>DUBAI CENTRAL LABORATORY DEPARTMENT INSPECTION AND CERTIFICATION SECTION</b>	CODE	:	<b>RD-IC-02-13</b>
DOCUMENT TITLE:	REVISION	:	<b>1</b>
<b>SPECIFIC RULES FOR CERTIFICATION OF FLEXIBLE FIBROUS GLASS INSULATION FOR METAL BUILDINGS (ASTM C 991) THROUGH FACTORY ASSESSMENT</b>	PAGE	:	Page 3 of 6

by the DM Certification Body.

- 3.2 Independent Test – test performed or conducted by an Independent Testing Laboratory
- 3.3 Standard Specification - ASTM C 991 Standard Specification for Flexible Fibrous Glass Insulation for Metal Buildings
- 3.4 Product Quality Assurance Plan - a document being agreed upon both by the licensee and the certification body being used to ensure continuous compliance of the certified product.
- 3.5 QMS - Quality Management System aligned with the requirements of ISO 9001:2000 Standard

#### 4. APPLICATION

- 4.1 Manufacturer of flexible fibrous glass insulation for metal buildings shall apply to Dubai Central Laboratory for the license to use the DCL Conformity Mark.
- 4.2 Application forms shall be filled-up by the applicant-company together with the following documents
  - 4.2.1 Trade License
  - 4.2.2 Complete product description and specifications
  - 4.2.3 Brief Description of Manufacturing Process
  - 4.2.4 Copy of the Quality Manual (Controlled Copy)
  - 4.2.5 Vicinity Map and Factory Layout
  - 4.2.6 Valid Certification to ISO 9001 (If available)
  - 4.2.7 List of personnel and their designation
- 4.3 Separate application shall be submitted for each product type or group of products that refers to a different specific rules.

#### 5. REQUIREMENTS FOR INITIAL FACTORY ASSESSMENT

- 5.1 DCL duly authorized representative shall visit the applicant factory/plant with the aim of ascertaining that the factory's quality management system is in accordance with the requirements of ISO 9001: 2000
- 5.2 An independent certification to ISO 9001 issued by a QMS certification body recognized by DM shall be considered as having satisfied this requirement; however, the DM Certification Body will still carry out verification audit to confirm that the factory is in compliance with the QMS requirements.
- 5.3 Verification audit shall be conducted by designated audit team based on ISO 19011:2002 – Guidelines for Quality and Environment Management System Auditing

#### 6. REQUIREMENTS FOR INITIAL TESTING OF THE PRODUCT

##### 6.1 Sampling

- 6.1.1 Sampling and inspection shall be carried out in accordance with the requirements of ASTM C 390. Lot size shall be determined and a random sample shall be taken either from the production or warehouse
- 6.1.2 Three sets of sample per product per type shall be subjected to testing; the first set, if applicable,

**NOTE:** Printed copies of this document shall be treated as "Uncontrolled". For verification of the latest revision, please refer to the "Controlled" version on-line at DCLD.

**REFERENCE DOCUMENT**

CONTROLLED COPY



<b>DUBAI CENTRAL LABORATORY DEPARTMENT INSPECTION AND CERTIFICATION SECTION</b>	CODE	:	<b>RD-IC-02-13</b>
DOCUMENT TITLE:	REVISION	:	<b>1</b>
<b>SPECIFIC RULES FOR CERTIFICATION OF FLEXIBLE FIBROUS GLASS INSULATION FOR METAL BUILDINGS (ASTM C 991) THROUGH FACTORY ASSESSMENT</b>	PAGE	:	Page 4 of 6

will be tested in the plant witnessed by a duly authorized DCL representative, the second set will be sent to independent testing laboratory. The third set will be kept by the manufacturer as reference for future use.

- 6.1.3 Test sample(s) for independent test shall be packed/sealed and signed in the presence of DCL representative and shall be submitted to an independent testing laboratory by the DCL representative.

## 6.2 Product Evaluation

- 6.2.1 Physical Properties - The product/s shall conform to the requirements specified in the standard specification as per ASTM C 991

- 6.2.2 The test to be carried out shall be in accordance with the test method mentioned in the standard specification as follows;

- 6.2.2.1 Thermal Resistance as per ASTM C 653, ASTM C 177 or ASTM C 518
- 6.2.2.2 Surface Burning Characteristic as per ASTM E 84
- 6.2.2.3 Combustion Characteristic as per ASTM E 136
- 6.2.2.4 Water Vapor Sorption as per ASTM C 1104
- 6.2.2.5 Fungi Resistance as per ASTM C 1338
- 6.2.2.6 Corrosiveness as per ASTM C 665
- 6.2.2.7 Odor Emission as per ASTM C 1304
- 6.2.2.8 Dimensional Tolerances as per ASTM C 167
- 6.2.2.9 Humid Aging as per ASTM C 1258

- 6.2.4 Independent test shall only be conducted if the result of the in-plant test shows satisfactory results.

- 6.2.5 If the result of any test conducted by the independent testing laboratory shows non-conformance to the specified requirements, the reference sample kept by the manufacturer shall be subjected for re-test to those that failed.

- 6.2.6 If the retest passed, the initial product assessment is considered conforming to product specification. If not, the manufacturer will be advised to take corrective action.

- 6.2.7 Only after reassessment and subsequent product compliance shall the manufacturer be allowed to use the DCL Conformity Mark on his product.

## 7. COMPLIANCE AND RESPONSIBILITIES OF THE LICENSEE

### 7.1 Compliance

- 7.1.1 When the results of the factory and/or product assessments show conformity to the requirements specified in the general rule and specific rule, the license to use the DCL Conformity Mark shall be issued to the manufacturer for the type(s)/model(s)/brand(s) of the product tested.

- 7.1.2 The factory shall agree with the DM Certification Body for the preparation and implementation of a product quality assurance plan to ensure continuing compliance with the Standard Specifications and the requirements of this certification scheme. The plan shall consist of (1) an internal product quality assurance, and (2) an independent testing plan

- 7.1.2.1 Internal Product Quality Assurance Plan

**NOTE:** Printed copies of this document shall be treated as "Uncontrolled". For verification of the latest revision, please refer to the "Controlled" version on-line at DCLD.

**REFERENCE DOCUMENT**

CONTROLLED COPY



<b>DUBAI CENTRAL LABORATORY DEPARTMENT INSPECTION AND CERTIFICATION SECTION</b>	CODE	:	<b>RD-IC-02-13</b>
DOCUMENT TITLE:	REVISION	:	<b>1</b>
<b>SPECIFIC RULES FOR CERTIFICATION OF FLEXIBLE FIBROUS GLASS INSULATION FOR METAL BUILDINGS (ASTM C 991) THROUGH FACTORY ASSESSMENT</b>	PAGE	:	Page 5 of 6

The factory shall prepare and submit to DM Certification Body for approval an internal product quality assurance plan giving details of the tests to be carried out at the factory. This will include as a minimum, the following details: (1) location of sampling; (2) frequency of sampling; (3) quantities of samples; (4) tests to be carried out; (5) results acceptance criteria; and (6) responsible person to carry out the activity.

The plan shall take into consideration the production process, the volume of production, the criticality of the test to be specified, and other relevant factors

#### 7.1.2.2 Independent Testing Plan

The factory shall agree to an independent testing plan to be prepared and implemented by the DM Certification Body. The independent testing plan shall consist of testing of the finished product at the independent testing laboratory at the expense of the licensee. The plan shall include, as a minimum, the following: (1) location of sampling (whether from factory or open market); (2) frequency of sampling; (3) quantities of samples; (4) tests to be carried out; (5) results acceptance criteria; (6) laboratory to carry out the tests.

#### 7.2 Responsibilities of the Licensee

- 7.2.1 Every licensee shall ensure that his product, for which a license has been issued, conforms at all times to the requirements of the General Rule and Specific Rules and shall maintain to the satisfaction of DCL, a system of quality control including inspection and testing.
- 7.2.2 The licensee shall give the duly authorized representative(s) of DCL, access during working hours, without prior notification, to the premises of the factory where certified product is manufactured, for the purpose of evaluating the materials, production processes, finished products, quality assurance facilities, records and others in accordance with the requirements of the scheme.
- 7.2.3 The licensee shall inform the DM Certification Body in writing of any change of management, transfer of plant site, modification in the product, manufacturing process or factory quality management system.
- 7.2.4 Upon transfer of plant site, the license shall be deemed valid only after factory and product audit at the new site has been satisfactorily completed.
- 7.2.5 Any infraction stated in the licensing agreement for the use of DCL Conformity Mark shall constitute sufficient grounds for suspension, withdrawal and cancellation of the license against a licensee.
- 7.2.6 Any dispute that may arise in connection with the licensing agreement shall be settled in accordance with the General Rule for DM Third Party Product Certification System through Factory Assessment.

### 8. SURVEILLANCE

DM Certification Body shall carry out periodic surveillance to ensure consistent compliance with the requirements of this certification scheme.

#### 8.1 Factory surveillance visit

The DM certification Body shall carry out a surveillance visit to the factory at least once every three months to ensure continuing compliance with the certification requirements. During this visit, the DM

**NOTE:** Printed copies of this document shall be treated as "Uncontrolled". For verification of the latest revision, please refer to the "Controlled" version on-line at DCLD.

**REFERENCE DOCUMENT**

CONTROLLED COPY



<b>DUBAI CENTRAL LABORATORY DEPARTMENT INSPECTION AND CERTIFICATION SECTION</b>	CODE	:	<b>RD-IC-02-13</b>
DOCUMENT TITLE:	REVISION	:	<b>1</b>
<b>SPECIFIC RULES FOR CERTIFICATION OF FLEXIBLE FIBROUS GLASS INSULATION FOR METAL BUILDINGS (ASTM C 991) THROUGH FACTORY ASSESSMENT</b>	PAGE	:	Page 6 of 6

Certification Body shall confirm that the factory QMS continues to be implemented effectively. DM Certification Body shall examine the results of the internal product quality assurance plan to verify continuing compliance of the product with the Standard Specifications.

## 8.2 Product Sampling and Testing

As part of the surveillance audit, samples of the certified products shall be drawn from the factory and/or market in coordination with the company representative for the following frequency of tests by an independent testing laboratory;

- 8.2.1 Thermal Resistance every 3 months
- 8.2.2 Surface Burning Characteristic once a year
- 8.2.3 Combustion Characteristic once a year
- 8.2.4 Water Vapor Sorption every 6 months
- 8.2.5 Fungi Resistance once a year
- 8.2.6 Corrosiveness every 6 months
- 8.2.7 Odor Emission once a year
- 8.2.8 Dimensional Tolerances every 3 months
- 8.2.9 Humid Aging every 6 months

8.3 The results of independent testing shall be evaluated to confirm that the product continues to comply with the Standard Specifications.

## 9. USE OF THE DCL CONFORMITY MARK

9.1 The design and use of the DCL Conformity Mark shall be in accordance with the Terms and Conditions for the Use of the DCL Conformity Mark, RD-IC-02-98

9.2 The licensee shall submit a product-marking proposal for approval by the DM Certification Body. The proposal shall include drawings and/or diagrams showing the location and size of the marking for each size of the product/product container.

9.3 The license to use the DCL Certification Mark is non-transferable.

## 10. FEE SCHEDULE

10.1 The licensee shall pay the applicable fees and charges related to the granting of the license to use the DCL Conformity Mark based on the DCL Official Fee Structure, RD-IC-02-97.

10.2 The fees for this certification scheme shall include but not limited to the following;

- 10.2.1 Application Fee
- 10.2.2 Initial Assessment Fee
- 10.2.3 Certification Fee
- 10.2.4 Surveillance Fee
- 10.2.5 Annual Renewal Fee
- 10.2.6 Testing Fee
- 10.2.7 Marking Fee

**NOTE:** Printed copies of this document shall be treated as "Uncontrolled". For verification of the latest revision, please refer to the "Controlled" version on-line at DCLD.

**REFERENCE DOCUMENT**

CONTROLLED COPY